

漆筒印花机

Roller heat transfer machine

(270型)



机器参数

/ Machine parameters

多功能标准机配置及参数 (HJD-DP07-02) Multi-function standard machine configuration and parameters	
型号/Model	270×1700/1900
电源配置/Power configuration	三相四线 380V50Hz (或单项 220V50Hz合同注明即可) Three phase four wire 380V50Hz (or single 220V50Hz as specified in the contract)
功率/power	16KW
加热方式/Heating method	加热管油温型/Heating tube oil temperature type
滚筒直径/Drum diameter	270mm
印花有效面积/Print effective area	1700/1900mm
转移产量/Transfer production	0 - 100m/h
满油/Full of oil	100%满油/100% full of oil
油箱放置方式/How the tank is placed	外置开放式/Exterior open
油位显示/Oil level display	有/Yes
滚筒涂层/Roller coating	特氟龙/Teflon
操作方式/Mode of operation	按钮操作/button actions
自动开关机/Automatic power on and off	定时关机/Shut down regularly
毛毡材料/Felt material	100%芳纶Nomex, 8mm
毛毡自动纠偏系统/Felt automatic guiding system	有/Yes
占地尺寸/Footprint dimensions	3240*2550/2770*1160mm
包装尺寸/Package dimensions	整柜(FCL): 2800/3000*1000*1800mm ; 拼箱(LCL): 2800/3000*1340*1600mm
重量/Weight	净重Net weight: 1000/1500kg; 毛重Gross weight : 1200/1700kg
工作台长度/Table length	2m (需客户自备钢化玻璃/User-supplied tempered glass: 2000*1780/2000*10 一块/pcs)
气胀轴/Air rising shaft	4根铝制: 放画纸1根, 收画纸1根, 放衬纸1根, 收衬纸1根 (直径73) 4 pieces of aluminum: 1 drawing paper, 1 drawing paper, 1 backing paper, 1 backing paper (diameter 73)
轴承加油机/Bearing dispenser	便于给加热辊轴承加油延长轴承寿命防止抱死 Easy to add oil to the heating roller bearings to extend their lifespan and prevent them from locking up
压力辊/Pressure roll	1支/pcs
可升级配置 Upgradeable configuration	
1. 自动收卷: 独立自动收卷机或集成在工作台上, 一步到位不用再上打卷机收卷 2. 离合器: 手动离合可升级为1. 磁粉离合 2. 气动离合, 可视化张力调整避免进料褶皱 3. 触摸屏: 按钮控制改为触摸屏控制, 增加7×24小时自动开关机及定温关机等功能 4. 自动分离: 毛毡自动张紧自动分离, 减少降温等待时间 5. 防夹手: 防止操作人员操作时夹手烫伤 6. 排烟系统: 减少室内转印时产生的油烟 7. 安全卡盘: 气胀轴安装方便, 可有效防止夹手 8. 兜布槽: 布料无需穿轴, 放入滑动槽中即可 9. 气胀轴: 4根铝制: 放画纸1根, 收画纸1根, 放衬纸1根, 收衬纸1根 (直径73) 10. Wifi功能: 连接Wifi功能后可使用手机远程控制 11. 独立电箱: 电箱独立主机外 延长电器寿命 12. 高低功率切换: 满足不同区域客户高低功率需求 13. 硅胶辊: 铁辊升级为硅胶辊 14. 上布纠偏: 进料居中, 便于收集 15. 面料水冷: 厚/特殊面料, 快速降温, 防止变形, 污染 16. 集烟罩: 收集转印过程中油墨升华产生的油雾	1. Automatic winding: an independent automatic winding machine or integrated on the workbench, which can be wound in one step without the need for a winding machine 2. Clutch: Manual clutch can be upgraded to 1. Magnetic powder clutch 2. Pneumatic clutch, visual tension adjustment to avoid feeding wrinkles 3. Touch screen: button control changed to touch screen control, adding functions such as 7 × 24-hour automatic power on/off and constant temperature shutdown 4. Automatic separation: The felt automatically tightens and separates, reducing waiting time for cooling 5. Anti pinch: prevent operators from getting burned by pinching their hands during operation 6. Smoke exhaust system: reduce the oil fume generated during indoor transfer printing 7. Safety chuck: The inflation shaft is easy to install and can effectively prevent hand clamping 8. Bag groove: The fabric does not need to be threaded, just put it into the sliding groove 9. Inflatable shaft: 4 pieces of aluminum: 1 piece for placing drawing paper, 1 piece for collecting drawing paper, 1 piece for placing backing paper, and 1 piece for collecting backing paper (diameter 73) 10. WiFi function: After connecting to WiFi function, you can use your phone to remotely control it 11. Independent electrical box: The electrical box extends the service life of electrical appliances by having an independent host outside 12. High and low power switching: meet the high and low power needs of customers in different regions 13. Silicone roller: Iron roller upgraded to silicone roller 14. Correction of upper fabric: The feeding is centered for easy collection 15. Water cooling of fabrics: Thick/special fabrics, fast cooling to prevent deformation and pollution 16. Smoke hood: collects the oil mist generated by ink sublimation during the transfer printing process